

Table 3 HVOF spraying conditions

	Condition		
	L	M	H
Oxygen pressure, MPa	1.275	1.241	1.206
Fuel pressure, MPa	0.931	0.965	0.965
Chamber pressure, MPa	0.689	0.689	0.689
Feed rate, g/min	45	45	45
Spray distance, mm	300	300	300