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#### Abstract

Magnetite (Fe<sub>3</sub>O<sub>4</sub>) nanoparticles and magnetite-based inorganic-organic hybrids are attracting increasing attention in biomedicine, as thermoseeds for hyperthermia and contrast media in magnetic resonance imaging. Controlling the size of Fe<sub>3</sub>O<sub>4</sub> thermoseeds is important, as particle size affects their heat generation under alternative magnetic fields.  $Fe_3O_4$  is easily synthesized via aqueous processes. We previously demonstrated that adding organic polymers during synthesis affected the size and crystallinity of the resulting Fe<sub>3</sub>O<sub>4</sub>. However, the relationship of the chemical structure of the low-molecular-weight organic additive of its effect on the product has not been elucidated. In this study, organic compounds containing varying functional groups and surface charges were added to the precursor solution of Fe<sub>3</sub>O<sub>4</sub>. Crystalline Fe<sub>3</sub>O<sub>4</sub> formed in the presence of neutral acetone, cationic ethylenediamine, and acetic acid. These nanoparticles had slightly smaller particle sizes than those prepared in the absence of additives. The presence of oxalic acid and tris(hydroxymethyl)aminomethane inhibited Fe<sub>3</sub>O<sub>4</sub> nucleation, instead yielding lepidocrosite- or akaganeite-type FeOOH. These differences were attributed to the ability to form complexes between iron ions and the organic additives. The saturation magnetizations of the products were consistent with  $Fe_3O_4$ . This indicated that the crystal phase of the iron oxide products differed, even when prepared in the presence of organic additives of the same functional group. It is concluded that state of ion-organic molecule complex in the solutions is a key factor governing nanostructure of the resultant iron oxide.

Keywords: A: Powders: chemical preparation, D: Ferrites, E: Biomedical applications

#### 1. Introduction

Magnetite (Fe<sub>3</sub>O<sub>4</sub>) is an inorganic material with applications in magnetism, electronics, and biomedicine. It shows promise for use in thermoseeds in cancer hyperthermia. Hyperthermia is a low-invasion cancer treatment, based on the lower heat resistivity of cancer cells compared with healthy cells [1]. Tumors can be heated by infrared radiation, radiofrequency ablation, and hot water treatment. However, tumors deep within the body cannot be effectively treated because these techniques require heating from outside the body. New cancer treatments using ferromagnetic ceramic particles such as Fe<sub>3</sub>O<sub>4</sub> and  $\gamma$ -hematite ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) are attracting much attention. Deep tumors can be heated effectively and killed, if ferromagnetic ceramic particles are implanted around the tumors and an alternating magnetic field is applied. Various magnetic nanoparticles have been investigated as thermoseeds for this process [2,3]. Implanting 20–30 µm size ferromagnetic microspheres in blood vessels around the tumors can result in hyperthermia and embolization effects, cutting off nutrient supply to the tumors [4–6].

We previously prepared  $Fe_3O_4$  nanoparticles by adding various water-soluble polymers. The nanoparticles size and crystal phase were controlled by the polymer structure and addition sequence [7].  $Fe_3O_4$  was formed by adding polystyrene sulfonate, rather than polyacrylic acid, so different iron oxides could be formed after adding the negatively charged polymer. The interaction between  $Fe_3O_4$  and small organic molecules is important in biomedicine, as many biomolecules such as amino acids and drugs are of low molecular weights. The crystal structure of iron oxide is reportedly controlled by complex formation upon adding ethylenediaminetetraacetic acid (EDTA) [8, 9]. In the present study, we synthesized  $Fe_3O_4$  nanoparticles in the presence of oxalic acid, acetic acid, acetone, tris(hydroxymethyl)aminomethane, and ethylenediamine. Their chemical structures are shown in Fig. 1. We investigated the effect of the additives chemical structure on the crystalline phase, crystalline size, and magnetic properties of the resulting nanoparticles.

#### 2. Materials and Methods

Oxalic acid, acetic acid, acetone, ethylenediamine, and iron (II) chloride were purchased from Wako Pure Chemical Industries. Osaka. Japan. Tris(hydroxymethyl)aminomethane was purchased from Nacalai Tesque, Kyoto, Japan. Oxalic acid, acetic acid, acetone, tris(hydroxymethyl)aminomethane, or ethylenediamine was dissolved in 25 mL of 1.2 mM aqueous iron (II) chloride at 4 mass%. Aqueous 1 M NaOH was then added dropwise, until the pH was ~7. The resulting solution was stirred at 75°C for 1 h to precipitate solid particles. In the case of ethylenediamine, NaOH was not added because the pH of the solution was already >7. The solution was then dialyzed by a cellulose tube for 24 h to remove excessive water-soluble by-products, and the formed precipitate was collected by filtration.

Crystalline structures were investigated using powder X-ray diffraction (XRD, MXP3V, Mac Science Ltd., Yokohama, Japan). The size and shape of the products were observed using transmission electron microscopy (TEM, JEM-3010, JEOL, Tokyo, Japan). The saturation magnetizations of the samples were measured using vibrating

sample magnetometry (VSM, VSM-5, Toei, Tokyo, Japan), under an applied magnetic field (10 kOe, 80 Hz).

#### 3. Results and Discussion

Figure 2 shows the XRD patterns of the samples. Peaks characteristic of crystalline  $Fe_3O_4$  (JCPDS#19-0629) were apparent for samples prepared with no additive, acetic acid, acetone, and ethylenediamine. Peaks characteristic of lepidocrocite-type FeOOH (JCPDS#44-1415) and akaganeite-type FeOOH (JCPDS#34-1266) were detected in the patterns of samples prepared with oxalic acid and tris(hydroxymethyl)aminomethane, respectively.

Figure 3 shows TEM images and particle size histograms of the samples. Cubic particles were observed for samples prepared with no additive, acetone, ethylenediamine, and acetic acid. The average particle sizes of samples prepared in the presence of organic additives was slightly smaller than the sample prepared with no additive. Fine particles of 3 nm in size were observed for the sample prepared with oxalic acid. Needle-like particles larger than nm were observed for the sample prepared with tris(hydroxymethyl)aminomethane.

Table 1 shows the saturation magnetizations of the samples, and whether or not  $Fe_3O_4$  was formed. The samples containing crystalline  $Fe_3O_4$  exhibited high saturation magnetizations of 40–57 emu/g, in the order: acetone > no additive > acetic acid > ethylenediamine. Samples not containing crystalline  $Fe_3O_4$  exhibited lower saturation magnetizations.

These results indicated that the crystal phase of the prepared iron oxide nanoparticles was sensitive to the organic additive.  $Fe_3O_4$  forms by reaction of the  $Fe^{2+}$  and  $Fe^{3+}$  precursors according to [10, 11]:

$$\operatorname{Fe}^{2+} + 2\operatorname{OH}^{-} \to \operatorname{Fe}(\operatorname{OH})_2$$
 (1)

$$\operatorname{Fe}^{3+} + 3\operatorname{OH}^{-} \to \operatorname{Fe}(\operatorname{OH})_{3}$$
 (2)

$$Fe(OH)_3 \rightarrow FeOOH + H_2O$$
 (3)

$$Fe(OH)_2 + 2FeOOH \rightarrow Fe_3O_4 + 2H_2O$$
(4)

A strong interaction was thought to form between the iron ions and the organic additive functional groups, yielding a complex. A significant amount of  $Fe^{2+}$  within the complex was oxidized by  $O_2$  gas dissolved from surrounding air, so insufficient  $Fe^{2+}$  was present for  $Fe_3O_4$  formation.

Samples prepared in the presence of acetic and oxalic acids showed different results, despite both possessing carboxyl group. Stability of complex is discussed in terms of stability constants. When metal ion M reacts with ligand L to form a complex ML, the stability constant K is expressed as follows:

 $M + L \longrightarrow ML$  (5)

$$K = \frac{[ML]}{[M][L]} \tag{6}$$

The stability constants of the  $Fe(COO)_2$  and  $Fe(CH_3COO)^{2+}$  complexes are reportedly  $10^{7.53}$  and  $10^{3.38}$ , respectively [12, 13]. Thus, the iron-oxalic acid complex was more stable than the iron-acetic acid complex, so oxalic acid more strongly inhibited  $Fe_3O_4$  formation.

Ethylenediamine and tris(hydroxymethyl)aminomethane both contain the cationic yielded different oxides. molecules amino group, but iron Two of tris(hydroxymethyl)aminomethane were thought to complex with one iron ion (Fig. 4), which inhibited  $Fe_3O_4$  nucleation [14].  $Fe_3O_4$  nanoparticles were formed, despite ethylenediamine being able to complex with iron ions (stability constant =  $10^{4.3}$ ). The pH of the solution immediately increased to 10 after adding ethylenediamine, while the pH was ~6 after adding tris(hydroxymethyl)aminomethane. It was thought that  $Fe(OH)_2$ formed as a precursor to  $Fe_3O_4$ , immediately after adding ethylenediamine.

We previously reported that  $Fe_3O_4$  formed in the presence of cationic poly(diallyldimethylammonium chloride) (PDDAC) [7].  $Fe_3O_4$  formation clearly differs in the presence of low- and high-molecular-weight organic additives, even when their charges are similar. PDDAC does not contain functional group that can act as a ligand, so PDDAC and iron did not significantly interact, which did not inhibit  $Fe_3O_4$  formation.

Samples containing crystalline  $Fe_3O_4$  exhibited much higher saturation magnetizations than those containing FeOOH (Table 1). Li *et al.* evaluated the magnetic properties of  $Fe_3O_4$  nanoparticles of size 8–43 nm [15]. Those of 8 nm in size exhibited a saturation magnetization of 67.3 emu/g. Kucheryavy *et al.* prepared nanoparticles of size 3.2–7.5 nm, by heating a solution of iron chloride in diethylene glycol. The saturation magnetization decreased with decreasing particle size [16]. The present results show a similar trend. Thus, the magnetic properties can be controlled by modifying with organic additives containing different structures.

#### 4. Conclusions

Iron oxide nanoparticles were prepared in aqueous solution in the presence of various organic additives. The nanoparticles size and crystal phase were significantly affected by the organic additive. Additives able to form complexes tended to inhibit  $Fe_3O_4$  formation. The interaction between iron ions and additive functional group acted as a precursor, and affected the crystal structure of the product. These results aid our knowledge on preparing  $Fe_3O_4$  nanoparticles modified with organic substances for different magnetic properties.

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Organic additive	Magnetite formed	Saturation Magnetization (emu/g)
None	Yes	57.07
Oxalic acid	No	2.61
Acetic acid	Yes	48.33
Acetone	Yes	57.84
Tris(hydroxymethyl) aminomethane	No	0.62
Ethylenediamine	Yes	39.96

**Table 1.** Sample saturation magnetizations and Fe<sub>3</sub>O<sub>4</sub> formation.

# **Figure captions**

Fig. 1. Chemical structures of organic reagents.

Fig. 2. XRD patterns of samples prepared in the presence of organic additives.

**Fig. 3.** TEM images and particle size distributions of samples prepared in the presence of organic additives.

Fig. 4. Complex formed between iron and tris (hydroxymethyl) aminomethane.



4 5 6 7 8 9 



Fig. 2. XRD patterns of samples prepared in the presence of organic additives.



Fig. 3. TEM images and particle size distributions of samples prepared in the presence of

organic additives.



Fig. 3. (Continued)



Fig. 4. Complex formed between iron and tris (hydroxymethyl) aminomethane.